

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 2002-337356

(43)Date of publication of application : 27.11.2002

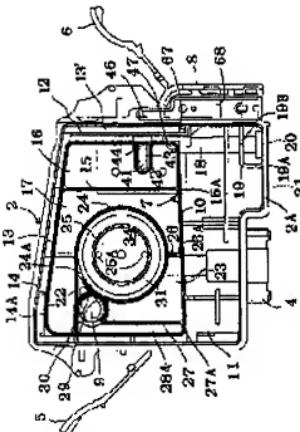
(51)Int.CI.

B41J 2/175

(21)Application number : 2001-148297 (71)Applicant : SEIKO EPSON CORP

(22)Date of filing : 17.05.2001 (72)Inventor : SHINADA SATOSHI  
TSUKAHARA MICHIIYA  
OGURA YASUHIRO

(54) INK STORAGE TANK



(57)Abstract:

PROBLEM TO BE SOLVED: To provide an ink storage tank which can stir inside ink by only a channel structure and a channel shape and effectively prevent ink from settling while hardly complicating a head structure or hardly increasing costs.

SOLUTION: An ink cartridge 1 for storing ink to be supplied to a recording head which discharges ink drops corresponding to printing signals is provided with a communication port 15A where ink flows. A stirring member 7 for stirring ink by changing the direction of the ink flowing the communication port 15A is set to the downstream side of the communication port 15A. The ink in the cartridge 1 is automatically stirred when flowing in the communication port 15A. The ink can be effectively prevented from settling by the simple structure without complicating the structure of the cartridge 1 or a recorder itself and without increasing costs as in the prior art.

---

LEGAL STATUS

[Date of request for examination] 30.01.2004

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

\* NOTICES \*

JPO and NCIP are not responsible for any damages caused by the use of this translation.

1. This document has been translated by computer. So the translation may not reflect the original precisely.
2. \*\*\*\* shows the word which can not be translated.
3. In the drawings, any words are not translated.

---

CLAIMS

---

[Claim(s)]

[Claim 1] The ink reservoir tank characterized by establishing a stirring means to have the passage section in which it is the ink reservoir tank which stores the ink supplied to the recording head which carries out the regurgitation of the ink droplet corresponding to a printing signal, and ink flows, to change the direction of the ink which flows the passage section near the above-mentioned passage section, and to stir ink.

[Claim 2] The ink reservoir tank according to claim 1 by which the stirring means is established near the passage section which is equipped with two or more ink rooms, and is open for free passage in the ink room of the downstream from the ink room of the upstream.

[Claim 3] The ink reservoir tank according to claim 2 by which the above-mentioned stirring means is formed in the downstream of the passage section.

[Claim 4] The ink reservoir tank according to claim 2 or 3 set up so that the downstream opening area of the above-mentioned passage section may become smaller than upstream opening area.

[Claim 5] An ink reservoir tank given in any 1 term of claims 2-4 in which the above-mentioned stirring means is formed so that ink may flow toward a top from under the ink reservoir tank of a busy condition.

[Claim 6] An ink reservoir tank given in any 1 term of claims 2-4 in which the above-mentioned stirring means is formed so that the vortex of ink may be generated at the ink room of the downstream.

[Claim 7] The ink reservoir tank characterized by forming the inclined plane to the migration direction of carriage in the ink interior of a room which is the ink reservoir tank which stores the ink supplied to the recording head which is carried in the carriage which carries out both-way migration along with a record medium, and carries out the regurgitation of the ink droplet corresponding to a printing signal, and stores ink.

[Claim 8] The ink reservoir tank according to claim 7 by which the above-mentioned inclined plane is formed in the base of an ink room.

---

DETAILED DESCRIPTION

---

[Detailed Description of the Invention]

[0001]

[Field of the Invention] This invention relates to the ink reservoir tank which stores the ink supplied to the recording head which carries out the regurgitation of the ink droplet

corresponding to a printing signal.

[0002]

[Description of the Prior Art] Generally, what homogeneity was made to distribute particulate materials, such as a pigment, in a solvent, and mixed the ink used for an ink jet recording device is used. Printing is not performed over a long period of time, but when such ink is placed in the condition that ink does not circulate, into the ink stores dept., it has the property in which a particulate material descends and precipitates with the specific gravity difference of a solvent and a particulate material.

[0003] To precipitate of such a particulate material, in order to maintain concentration uniformly, forming churning equipment has been examined. For example, with the ink jet type mark copy equipment indicated by JP,5-229140,A, in order to agitate effectively ink with high viscosity, and the ink containing a pigment with large specific gravity, the revolving shaft which gives an impeller and it rotation is established in an ink stores dept., and making it rotate with a drive motor from the outside of an ink stores dept. is performed.

[0004] However, with the above-mentioned equipment, since the structure of preparing an impeller and a revolving shaft in an ink stores dept. is taken, while an ink stores dept. is enlarged, there is a problem that the drive of an impeller or a revolving shaft is required and equipment itself becomes complicated. Moreover, when the ink residue of an ink stores dept. becomes below fixed, the function of an impeller is halved and there is also a problem that sufficient stirring effect is not expectable.

[0005] As what solves such a problem, the electrostatic ink jet recording device indicated by JP,10-286962,A is devised. In this recording device, the churning electrode of an opposite pair is arranged inside an ink stores dept., fixed time amount and alternating voltage are impressed, and a polarity is changed. Thereby, even when an electrification toner precipitates within an ink stores dept., the electrification toner which precipitated by polar change of a churning electrode moves to a low-battery side repeatedly, and a churning operation arises in the precipitating electrification toner, and it becomes ink of concentration regularity.

[Problem(s) to be Solved by the Invention] However, the control controller which prepares the stirring electrode of a pair in an ink stores dept., impresses alternating voltage to a stirring electrode from the exterior of an ink stores dept., and changes a polarity also with the above-mentioned ink jet type recording device is required. For this reason, the structure of an ink stores dept. and equipment itself was complicated, and the cost rise of equipment or the ink stores dept. itself was not avoided, but it was unsuitable for the especially exchangeable ink cartridge.

[0006] This invention was made in view of such a situation, and it aims at offer of the ink reservoir tank which can prevent sedimentation of ink effectively, without being able to stir internal ink only in passage structure or a configuration, and carrying out most of complication and cost rise of head structure.

[0007]

[Means for Solving the Problem] Let it be the 1st summary to establish a stirring means have the passage section in which it is the ink reservoir tank which stores the ink supplied to the recording head to which the ink reservoir tank of this invention carries out the regurgitation of the ink droplet corresponding to a printing signal in order to attain the above-mentioned purpose, and ink flows, change the direction of the ink which flows the

passage section near the above-mentioned passage section, and stir ink.

[0008] That is, the above-mentioned ink reservoir tank is equipped with the passage section in which ink flows, and since a stirring means to change the direction of the ink which flows the passage section near the above-mentioned passage section, and to stir ink is established, in case the above-mentioned passage section is flowed, the ink in an ink reservoir tank is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

[0009] In the ink reservoir tank of this invention, it has two or more ink rooms, and when the stirring means is established near the passage section which is open for free passage in the ink room of the downstream from the ink room of the upstream, or when the above-mentioned stirring means is formed in the downstream of the passage section, in the ink reservoir tank equipped with two or more ink rooms, sedimentation of ink can be prevented effectively.

[0010] In the ink reservoir tank of this invention, when being set up so that the downstream opening area of the above-mentioned passage section may become smaller than upstream opening area, the rate of flow of the ink which passes the passage section becomes quick, and the stirring effectiveness improves.

[0011] In the ink reservoir tank of this invention, when the above-mentioned stirring means is formed so that ink may flow toward a top from under the ink reservoir tank of a busy condition, or when the above-mentioned stirring means is formed so that the vortex of ink may be generated at the ink room of the downstream, sedimentation of ink can be effectively prevented with simple structure.

[0012] Moreover, the ink reservoir tank of this invention is an ink reservoir tank which stores the ink supplied to the recording head which is carried in the carriage which carries out both-way migration along with a record medium, and carries out the regurgitation of the ink droplet corresponding to a printing signal, and makes it the 2nd summary to form the inclined plane to the migration direction of carriage in the ink interior of a room which stores ink.

[0013] That is, since the inclined plane to the migration direction of carriage is formed in the ink interior of a room which stores ink, the ink which rocks the ink interior of a room in the migration direction of carriage with both-way migration of carriage produces the flow to the vertical direction along the above-mentioned inclined plane, and the above-mentioned ink reservoir tank is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

[0014] In the ink reservoir tank of this invention, when the above-mentioned inclined plane is formed in the base of an ink room, even if the ink of the ink interior of a room runs short, it stirs effectively.

[0015]

[Embodiment of the Invention] Below, the gestalt of operation of this invention is explained in detail.

[0016] Drawing 1 is drawing showing an example of the circumference structure of an ink jet type recording device where the ink reservoir tank of this invention is applied. This equipment is equipped with the carriage 75 with which the recording head 73 was

attached while the ink cartridge (henceforth a "cartridge") 1 to which this invention was applied is carried.

[0017] It connects with a stepping motor 79 through a timing belt 77, and the above-mentioned carriage 75 is guided at a guide bar 78, and carries out both-way migration in the paper width direction (main scanning direction) of the recording paper 76. The above-mentioned carriage 75 presents the core box opened in the upper part, and a cartridge 1 is carried, while being attached in the recording paper 76 and the field (this example inferior surface of tongue) which counters so that it may be exposed of the nozzle side of a recording head 73.

[0018] And ink being supplied to the above-mentioned recording head 73 from a cartridge 1, and moving carriage 75, recording paper 76 top face is made to breathe out an ink droplet, and an image and an alphabetic character are printed by the dot matrix on the recording paper 76.

[0019] Drawing 2 and drawing 3 are the decomposition perspective views showing the above-mentioned cartridge 1. This cartridge 1 is equipped with the body 2 of a container of the flat shape of a rectangle with which one field (right lateral in drawing 2 ) carried out opening, and the lid 3 which closes the above-mentioned opening. The above-mentioned body 2 of a container and the lid 3 are formed by each from synthetic resin.

[0020] Drawing 4 shows the condition of having seen the above-mentioned body 2 of a container from the opening side. The ink feed hopper 4 is formed in the apical surface (this example inferior surface of tongue) of the path of insertion of the above-mentioned body 2 of a container, and the stop members 5 and 6 are formed in the side face of the right and left in drawing 4 in one with the body 2 of a container, respectively. The valve element (not shown) which opens by insertion of an ink supply needle is held in the above-mentioned ink feed hopper 4. In addition, in drawing 2 and drawing 3 , 2B is a crevice in which the storage means (not shown) formed in the lower part of the stop member 5 by the side of the ink feed hopper 4 is held.

[0021] Two \*\*\*\*s of the interior of the above-mentioned body 2 of a container are carried out up and down with the wall 10 prolonged so that it may be on the ink feed hopper 4 side with a declivity a little in an abbreviation horizontal direction. The field below the above-mentioned wall 10 is formed in the 1st ink room 11 in which ink is held.

[0022] The field above the above-mentioned wall 10 gives the internal surface of the body 2 of a container, and the clearance between abbreviation regularity by the frame 14 including a wall 10, and is divided. The atmospheric-air free passage way 13 and 13' which make the 1st ink room 11 open for free passage with atmospheric air through a through-hole 67 with the clearance formed between the above-mentioned frame 14 and the internal surface of the body 2 of a container and the wall 12 prepared in the bulb hold room 8 side of the above-mentioned frame 14 are formed. Welding of the lid 3 is carried out to the above-mentioned wall 12 and the peripheral wall of the body 2 of a container, and atmospheric-air free passage way 13' is formed.

[0023] The interior of the above-mentioned frame 14 is divided into right and left by the wall 15 prolonged in the lengthwise direction where free passage opening 15A to which ink circulates was formed in the pars basilaris ossis occipitalis. And the field located in the right-hand side of the illustration divided with the above-mentioned wall 15 is formed in the 3rd ink room 16 which sucks up the ink of the 1st ink room 11 and is stored temporarily. Moreover, the field located in the left-hand side of illustration is formed in

the 3rd ink room 17 in which the differential pressure regulating valve which consists of a film valve 52 and spring 50 grade is held.

[0024] The free passage passage 18 which connects the between the 3rd ink room 16 and near the base 2A of the body 2 of a container, and introduces the ink of the 1st ink room 11 into the 3rd ink room 16 is formed in the field corresponding to the 3rd ink room 16 of the above-mentioned 1st ink room 11. The rectangular field where the perimeter was surrounded with the wall 19 is formed in the lower part of the above-mentioned free passage passage 18, and the free passage openings 19A and 19B are formed in the lower part and top face at the above-mentioned wall 19, respectively.

[0025] The above-mentioned free passage passage 18 forms groove crevice 18A in the front face (the field of the opposite side is hereafter called "front face of the body 2 of a container" the opening side of the body 2 of a container) of the body 2 of a container, and is formed by closing this crevice 18A with the film (not shown) of air barrier property.

[0026] And the upper part is open for free passage with the 3rd ink room 16 through the free passage opening 47, opening (not shown) is formed in the field of the rectangle surrounded with the lower wall 19, and the above-mentioned free passage passage 18 is open for free passage with the 1st ink room 11. By this, it is open for free passage through the 1st ink room 11, a buffer room, and the free passage passage 18, the ink of the 1st ink room 11 is introduced into the 3rd ink room 16, and it gets.

[0027] Moreover, the ink inlet 20 used in case ink is poured into the 1st ink room 11 is formed in the part which counters the free passage passage 18 at base 2A of the body 2 of a container. Furthermore, near the above-mentioned ink inlet 20, the air exhaust port 21 which discharges air in the case of ink impregnation is formed.

[0028] The wall 22 which separates predetermined spacing between top-face 14A of a frame 14, and is prolonged in a longitudinal direction is formed in the above-mentioned 3rd ink room 17. Moreover, the above-mentioned 3rd ink room 17 is divided with the wall 24 which presents the approximate circle arc which followed the above-mentioned wall 22, and the part surrounded by the above-mentioned wall 24 has become the field in which the differential-pressure-regulating-valve hold room 33 and the filter hold room 34 are formed.

[0029] Furthermore, while forming the differential-pressure-regulating-valve hold room 33 in the front-face side of the thickness direction of the field surrounded with the wall 24 of the above-mentioned approximate circle arc, and the field which counters, 2 \*\*\*\*s is carried out in the thickness direction with the wall 25 so that the filter hold room 34 may be formed in an opening side. The filter attachment section 31 of the cartridge to which joining of the filter 55 is carried out, and it fixes a filter 55 is formed in the interior of the above-mentioned filter hold room 34. Ink circulation opening 25A which leads the ink which passed the filter 55 to the differential-pressure-regulating-valve hold room 33 is prepared in the above-mentioned wall 25.

[0030] The partition wall 26 equipped with free passage opening 26A between walls 10 is formed in the lower part of the wall 24 of the above-mentioned approximate circle arc, and the downstream (left-hand side in drawing 4 ) is formed in the 4th ink room 23 from this wall 26. Moreover, between the wall 24 of the above-mentioned approximate circle arc, and a frame 14, the partition wall 27 prolonged in a lengthwise direction in preparation for the lower part in free passage opening 27A is established, and ink passage 28A is formed.

[0031] Moreover, while following the upper limit section of the above-mentioned wall 27, the wall 30 of the shape of radii formed so that it might connect with the wall 24 and wall 22 of an approximate circle arc is formed. And the field surrounded by the radii wall 30 of the above is formed in the ink circulation space 9.

[0032] And ranging over the wall 30 of the shape of radii which forms the above-mentioned ink circulation space 9, the through hole 29 of the configuration which connected the great circle and the small circle is formed. And the great-circle side of the above-mentioned through hole 29 is open for free passage in the upper part of ink passage 28A, and the small-circle side of a through hole 29 is open for free passage in the upper part of the filter hold room 34 through free passage opening 24A prepared in the point of the wall 24 of an approximate circle arc. Thereby, ink passage 28A and the filter hold room 34 are open for free passage through the above-mentioned through hole 29.

[0033] And the ink which passed the free passage openings 15A, 26A, and 27A from the 3rd ink room 16, and flowed into ink passage 28A passes through the ink circulation space 9, and flows into the great-circle side of a through hole 29. Subsequently, the ink which flowed into the through hole 29 flows into the filter hold room 34 through free passage opening 24A from the small-circle side of a through hole 29.

[0034] Here, the stirring member 7 which the direction of the ink which passed free passage opening 15A is changed to the part of the downstream of free passage opening 15A to which ink flows toward the 3rd ink room 17 of the downstream from the 3rd ink room 16 of the upstream, and stirs ink into it is formed.

[0035] The above-mentioned stirring member 7 and its circumference structure are explained in detail using drawing 5 which is an enlarged drawing. The above-mentioned free passage opening 15A is formed in the lower limit section of a wall 15 which divides the 3rd ink room 16 and the 3rd ink room 17, and the ink of the 3rd ink room 16 flows to the 3rd ink room 17 in accordance with the wall 10 which forms the bottom of the 3rd ink room 16 and the 3rd ink room 17. From opening of the upstream, opening area is formed so that it may become small, and it raises the rate of flow of the ink which flows free passage opening 15A, and the opening of the downstream deals in the above-mentioned free passage opening 15A.

[0036] And the above-mentioned stirring member 7 is projected and formed in the location of the downstream from the above-mentioned free passage opening 15A of the wall 10 which forms the bottom of the 3rd ink room 17. Acclivity side 7A the flow of the ink which passed free passage opening 15A is made to go to the part which meets downstream opening of free passage opening 15A up is formed in the above-mentioned stirring member 7. The ink which flowed free passage opening 15A and flowed into the 3rd ink room 17 by this flows toward a top from the bottom.

[0037] Gradually [ top ], as for the above-mentioned inclined plane 7A, whenever [ tilt-angle ] is formed so that it may become large. Thereby, the ink which flowed up along with inclined plane 7A may have comes to generate a vortex in the 3rd ink room 17.

[0038] On the other hand, the lower part and the ink feed hopper 4 of the above-mentioned differential-pressure-regulating-valve hold room 33 are opened for free passage by the passage which consists of wrap air blocking film (not shown) the groove crevice 35 formed in the front-face side, and this crevice 35. Thereby, the ink which flowed into the filter hold room 34 is filtered with a filter 55, passes through hole 25A, and flows to the ink feed hopper 4 from the passage formed through the differential-

pressure-regulating-valve hold room 33 in a crevice 35.

[0039] On the other hand, the rill 36 which moves in a zigzag direction so that passage resistance may become high if possible, and the broad slot 37 which is open for free passage to the above-mentioned rill 36, and surrounds the differential-pressure-regulating-valve hold room 33 and the perimeter of a rill 36 are formed in the front face of the body 2 of a container. Moreover, the rectangle-like crevice 38 is formed in the field corresponding to the 3rd ink room 16 in the front face of the above-mentioned body 2 of a container.

[0040] In the rectangle crevice 38 of the above, the frame part 39 and the rib 40 are formed in the condition of falling by one step. And the inside of the rectangle crevice 38 of the above is formed in the atmospheric-air draught chamber which is open for free passage to atmospheric air through a rill 36 and a slot 37 by stretching the breathable film (not shown) which has \*\* ink nature in these.

[0041] A through hole 41 is drilled by the inner side of the above-mentioned crevice 38, and the long and slender field 43 divided with the wall 42 in the 3rd ink room 16 is open for free passage. Moreover, in the field by the side of a front face, the rill 36 is open for free passage from the breathable film of the above-mentioned crevice 38. furthermore, the above -- the through hole 44 is drilled in the through hole 41 of the long and slender field 43, and the edge of the opposite side. This through hole 44 is opened for free passage by the bulb hold room 8 which is an atmospheric-air open-valve room through the through hole 46 drilled so that it might be open for free passage with the slot 45 for a free passage formed in the front-face side of the body 2 of a container, and the above-mentioned slot 45.

[0042] That cartridge insertion side (this example under) is opened wide, the bulb hold room 8 is formed possible [ penetration of the piece of discernment and bulb actuation lever which were formed in the body of a recording apparatus ], and the atmospheric-air open valve which opens by penetration of an actuation lever and always maintains an open-valve condition is held in the upper part.

[0043] drawing 6 -- the above-mentioned filter hold room 34 and a differential-pressure-regulating-valve hold room -- about 33 cross-section structure is shown. In addition, the right-hand side of illustration is a front-face side of the body 2 of a container with the differential-pressure-regulating-valve hold room 33. It is constituted with a spring 50 and the ingredient in which elastic deformation, such as an elastomer, is possible by the above-mentioned differential-pressure-regulating-valve hold room 33, and the film valve 52 which equipped the core with the through hole 51 is held in it. That perimeter has annular heavy-gage part 52A, and the above-mentioned film valve 52 is being fixed to the body 2 of a container through the frame part 54 formed in this heavy-gage part 52A at one. Moreover, an end is contacted by spring receptacle section 52B of a film valve 52, and the above-mentioned spring 50 is contacted and supported by spring receptacle section 53A of the lid 53 with which the other end covers with the lid of the differential-pressure-regulating-valve hold room 33.

[0044] In addition, in drawing, 56 and 57 are air blocking film stuck on the front-face [ of the body 2 of a container ], and effective area side. Joining of the air blocking film 56 is carried out to walls 10, 15, 22, 24, 30, and 42, a frame 14, and the partition walls 26, 27, and 32.

[0045] The ink which passed ink circulation opening 25A through the filter 55 by such

configuration has circulation prevented by the film valve 52. If the pressure of the ink feed hopper 4 declines in this condition, a film valve 52 will resist the energization force of a spring 50 with that negative pressure, it will separate from valve seat section 25B, and ink will flow into the ink feed hopper 4 via the passage which passed through the through hole 51 and was formed in the crevice 35.

[0046] If the ink pressure of the ink feed hopper 4 rises to a predetermined value, a film valve 52 will be \*\*\*\*(ed) by valve seat section 25B according to the energization force of a spring 50, and circulation of ink will be intercepted. Ink can be discharged from the ink feed hopper 4, maintaining fixed negative pressure by repeating such actuation.

[0047] Drawing 7 shows the cross-section structure of the bulb hold room 8 for an atmospheric-air free passage. A through hole 60 is drilled by the wall which divides the above-mentioned bulb hold room 8, and in the perimeter, the press member 61 constituted by elastic members, such as rubber, here is supported by the body 2 of a container, and is inserted movable. At the tip by the side of penetration of the above-mentioned press member 61, the valve element 65 which was supported by the elastic member 62 and was always energized by the through hole 60 is arranged. In this example, as for the above-mentioned elastic member 62, the flat spring by which the lower limit was fixed by the projection 63 and the center section was regulated by the projection 64 is used.

[0048] On the other hand, the arm 66 is arranged in the opposite side of the above-mentioned press member 61. The above-mentioned arm 66 is being fixed to the body 2 of a container through rotation supporting-point 66A to which the path-of-insertion side (this example lower limit) of that cartridge 1 is located inside the actuation lever 70 mentioned later. Moreover, that drawing side (this example upper part side) has projected the above-mentioned arm 66 aslant to the admission passage of the actuation lever 70. Heights 66B which oppresses the press member 61 is formed at the tip of the above-mentioned arm 66. By such configuration, the through-hole 67 prepared in the upper part of the 1st ink room 11 is connected to the crevice 38 for an atmospheric-air free passage through a through hole 60 at the time of valve opening of a valve element 65.

[0049] As shown in drawing 8, when the cartridge holder 71 with which the actuation lever 70 was set up by the inferior surface of tongue is loaded with a cartridge 1, the arm 66 toward which the actuation lever 70 inclined is contacted, and heights (press member) 61 are made to incline in a valve element 65 side with pushing of a cartridge 1 by such configuration. Thereby, a valve element 65 separates and makes atmospheric air open the crevice 38 for an atmospheric-air free passage wide through the through hole 46 mentioned above, a slot 45, a through hole 44, a field 43, and a through hole 41 from a through hole 60.

[0050] Moreover, since an arm 66 loses support of the actuation lever 70 when drawn out from the cartridge holder 71, a valve element 65 blocks a through hole 60 according to the energization force of a flat spring 62, and a free passage with an ink hold field and atmospheric air is severed. In addition, in drawing, a sign 72 shows the ink supply needle which supplies ink to the ink jet recording head 73.

[0051] Where all the members, such as a valve, are included in the body 2 of a container as mentioned above, air blocking film is stuck on a front face so that the field in which the crevice is formed at least may be covered. Thereby, the capillary which serves as an atmospheric-air free passage way with a crevice and a film is formed in a front-face side.

[0052] Moreover, air blocking film 56 is stuck on opening of the body 2 of a container by heat joining etc. so that it may become in airtight to each wall mentioned above. And a lid 3 is put from moreover and joining etc. is fixed. The closure is carried out so that the field divided with each wall may be open for free passage through free passage opening or opening by this.

[0053] Furthermore, the closure also of the opening side of the bulb hold room 8 is similarly carried out by heat joining by air-blocking-film 56', and a cartridge 1 is made to it. Thus, by taking the structure which closes an ink hold field by air-blocking-film 56 grade, it becomes possible it not only can to fabricate the body 2 of a container easily, but to absorb rocking of the ink resulting from reciprocation of carriage according to film deformation of air blocking film 56, and to maintain an ink pressure as uniformly as possible.

[0054] Subsequently, while inserting an ink filling pipe in the ink inlet 20, where the air exhaust port 21 is opened wide, the fully deaerated ink is poured in. After impregnation is completed, the ink inlet 20 and the air exhaust port 21 are closed with a film or a plug.

[0055] Thus, since a free passage with atmospheric air is severed by the valve etc. and the constituted cartridge 1 is saved, whenever [ degassing / of ink ] is fully maintained.

[0056] And in case the cartridge holder 71 is loaded with a cartridge 1, as advanced and mentioned above to the location where the ink feed hopper 4 is inserted in the ink supply needle 72, a through hole 60 is wide opened with the actuation lever 70, an ink hold field is open for free passage to atmospheric air, and the bulb of the ink feed hopper 4 is also opened with the ink supply needle 72.

[0057] The cartridge holder 71 is normally equipped with a cartridge 1, and if printing is performed and ink is consumed by the recording head 73, since the pressure of the ink feed hopper 4 will fall below to default value, a film valve 52 is opened wide as mentioned above. Moreover, if the pressure of the ink feed hopper 4 rises, a film valve 52 will close the valve. Thus, the ink maintained by predetermined negative pressure flows into a recording head 73.

[0058] If consumption of the ink in a recording head 73 advances, the ink of the 1st ink room 11 will flow into the 3rd ink room 16 through the free passage passage 18. The air bubbles which flowed in here go up by buoyancy, and only ink flows into the 3rd ink room 17 via lower free passage opening 15A.

[0059] At this time, as shown in drawing 9, the ink which passed free passage opening 15A from the 3rd ink room 16 flows along with inclined plane 7A of the stirring member 7, raising the rate of flow, changes a direction and flows toward the upper part. And flow is interrupted with the wall 24 of the shape of radii formed in the 3rd ink room 17, a vortex is generated in the 3rd ink room 17, and ink is stirred.

[0060] And the ink in the stirred 3rd ink room 17 passes free passage opening 26A of a wall 26 which divides the filter hold room 34, passes along the 4th ink room 23, and flows into ink passage 28A.

[0061] The ink which flowed ink passage 28A flows into the ink circulation space 9. The ink which passed through the above-mentioned ink circulation space 9 flows a small-circle side from the great-circle side of a through hole 29, passes free passage opening 24A, and flows into the upper part of the filter hold room 34.

[0062] Subsequently, the ink which flowed into the filter hold room 34 flows into the ink feed hopper 4 with predetermined negative pressure by the switching action of a film

valve 52, as it is filtered with a filter 55, through hole 25A is passed, and it flows into the differential-pressure-regulating-valve hold room 33 and being mentioned above.

[0063] Here, since atmospheric air is open for free passage through the atmospheric-air free passage way 13, 13', and a through-hole 67 and the 1st ink room 11 is maintained by atmospheric pressure, it is not negative pressure's occurring and checking the flow of ink.

[0064] Thus, in the above-mentioned cartridge 1, since the stirring member 7 which the direction of ink is changed from the 3rd ink room 16 to the downstream of free passage opening 15A to which ink flows toward the 3rd ink room 17, and stirs ink is formed, in case the above-mentioned free passage opening 15A is flowed, the ink in a cartridge 1 is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

[0065] Drawing 10 and drawing 11 show the gestalt of operation of the 2nd of this invention. In this example, the inclined plane 32 to the migration direction (the arrow head B of illustration) of carriage 75 is formed in the base of the 3rd ink room 17. As for the above-mentioned inclined plane 32, the bottom is formed so that whenever [tilt-angle] may become gradually large.

[0066] By this, the ink which rocks the inside of the 3rd ink room 17 in the migration direction of carriage 75 with both-way migration of carriage 75 produces the flow to the vertical direction along the above-mentioned inclined plane 32, and serves as an eddy, and it stirs automatically. Moreover, since it is formed in the base of the 3rd ink room 17, the above-mentioned inclined plane 32 is effectively stirred, even if the ink in the 3rd ink room 17 runs short. Except it, it is the same as that of the gestalt of the above-mentioned implementation, and the same sign is given to the same part. Also by this cartridge, the same operation effectiveness as the gestalt of the above-mentioned implementation is done so.

[0067]

[Effect of the Invention] As mentioned above, since the stirring member which it has the passage section in which ink flows, and the direction of the ink which flows the passage section is changed near the above-mentioned passage section, and stirs ink is prepared according to the 1st ink reservoir tank of this invention, in case the above-mentioned passage section is flowed, the ink in an ink reservoir tank is stirred automatically.

Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

[0068] Moreover, since the inclined plane to the migration direction of carriage is formed in the ink interior of a room which stores ink according to the 2nd ink reservoir tank of this invention, the ink which rocks the ink interior of a room in the migration direction of carriage with both-way migration of carriage produces the flow to the vertical direction along the above-mentioned inclined plane, and is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

---

## TECHNICAL FIELD

---

[Field of the Invention] This invention relates to the ink reservoir tank which stores the ink supplied to the recording head which carries out the regurgitation of the ink droplet corresponding to a printing signal.

---

## PRIOR ART

---

[Description of the Prior Art] Generally, what homogeneity was made to distribute particulate materials, such as a pigment, in a solvent, and mixed the ink used for an ink jet recording device is used. Printing is not performed over a long period of time, but when such ink is placed in the condition that ink does not circulate, into the ink stores dept., it has the property in which a particulate material descends and precipitates with the specific gravity difference of a solvent and a particulate material.

[0003] To precipitate of such a particulate material, in order to maintain concentration uniformly, forming churning equipment has been examined. For example, with the ink jet type mark copy equipment indicated by JP,5-229140,A, in order to agitate effectively ink with high viscosity, and the ink containing a pigment with large specific gravity, the revolving shaft which gives an impeller and it rotation is established in an ink stores dept., and making it rotate with a drive motor from the outside of an ink stores dept. is performed.

[0004] However, with the above-mentioned equipment, since the structure of preparing an impeller and a revolving shaft in an ink stores dept. is taken, while an ink stores dept. is enlarged, there is a problem that the drive of an impeller or a revolving shaft is required and equipment itself becomes complicated. Moreover, when the ink residue of an ink stores dept. becomes below fixed, the function of an impeller is halved and there is also a problem that sufficient stirring effect is not expectable.

[0005] As what solves such a problem, the electrostatic ink jet recording device indicated by JP,10-286962,A is devised. In this recording device, the churning electrode of an opposite pair is arranged inside an ink stores dept., fixed time amount and alternating voltage are impressed, and a polarity is changed. Thereby, even when an electrification toner precipitates within an ink stores dept., the electrification toner which precipitated by polar change of a churning electrode moves to a low-battery side repeatedly, and a churning operation arises in the precipitating electrification toner, and it becomes ink of concentration regularity.

---

## EFFECT OF THE INVENTION

---

[Effect of the Invention] As mentioned above, since the stirring member which it has the passage section in which ink flows, and the direction of the ink which flows the passage section is changed near the above-mentioned passage section, and stirs ink is prepared according to the 1st ink reservoir tank of this invention, in case the above-mentioned passage section is flowed, the ink in an ink reservoir tank is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores

dept. or the recording device itself.

[0068] Moreover, since the inclined plane to the migration direction of carriage is formed in the ink interior of a room which stores ink according to the 2nd ink reservoir tank of this invention, the ink which rocks the ink interior of a room in the migration direction of carriage with both-way migration of carriage produces the flow to the vertical direction along the above-mentioned inclined plane, and is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

---

## TECHNICAL PROBLEM

---

[Problem(s) to be Solved by the Invention] However, the control controller which prepares the stirring electrode of a pair in an ink stores dept., impresses alternating voltage to a stirring electrode from the exterior of an ink stores dept., and changes a polarity also with the above-mentioned ink jet type recording device is required. For this reason, the structure of an ink stores dept. and equipment itself was complicated, and the cost rise of equipment or the ink stores dept. itself was not avoided, but it was unsuitable for the especially exchangeable ink cartridge.

[0006] This invention was made in view of such a situation, and it aims at offer of the ink reservoir tank which can prevent sedimentation of ink effectively, without being able to stir internal ink only in passage structure or a configuration, and carrying out most of complication and cost rise of head structure.

---

## MEANS

---

[Means for Solving the Problem] Let it be the 1st summary to establish a stirring means have the passage section in which it is the ink reservoir tank which stores the ink supplied to the recording head to which the ink reservoir tank of this invention carries out the regurgitation of the ink droplet corresponding to a printing signal in order to attain the above-mentioned purpose, and ink flows, change the direction of the ink which flows the passage section near the above-mentioned passage section, and stir ink.

[0008] That is, the above-mentioned ink reservoir tank is equipped with the passage section in which ink flows, and since a stirring means to change the direction of the ink which flows the passage section near the above-mentioned passage section, and to stir ink is established, in case the above-mentioned passage section is flowed, the ink in an ink reservoir tank is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

[0009] In the ink reservoir tank of this invention, it has two or more ink rooms, and when the stirring means is established near the passage section which is open for free passage in the ink room of the downstream from the ink room of the upstream, or when the above-mentioned stirring means is formed in the downstream of the passage section, in the ink reservoir tank equipped with two or more ink rooms, sedimentation of ink can be

prevented effectively.

[0010] In the ink reservoir tank of this invention, when being set up so that the downstream opening area of the above-mentioned passage section may become smaller than upstream opening area, the rate of flow of the ink which passes the passage section becomes quick, and the stirring effectiveness improves.

[0011] In the ink reservoir tank of this invention, when the above-mentioned stirring means is formed so that ink may flow toward a top from under the ink reservoir tank of a busy condition, or when the above-mentioned stirring means is formed so that the vortex of ink may be generated at the ink room of the downstream, sedimentation of ink can be effectively prevented with simple structure.

[0012] Moreover, the ink reservoir tank of this invention is an ink reservoir tank which stores the ink supplied to the recording head which is carried in the carriage which carries out both-way migration along with a record medium, and carries out the regurgitation of the ink droplet corresponding to a printing signal, and makes it the 2nd summary to form the inclined plane to the migration direction of carriage in the ink interior of a room which stores ink.

[0013] That is, since the inclined plane to the migration direction of carriage is formed in the ink interior of a room which stores ink, the ink which rocks the ink interior of a room in the migration direction of carriage with both-way migration of carriage produces the flow to the vertical direction along the above-mentioned inclined plane, and the above-mentioned ink reservoir tank is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

[0014] In the ink reservoir tank of this invention, when the above-mentioned inclined plane is formed in the base of an ink room, even if the ink of the ink interior of a room runs short, it stirs effectively.

[0015]

[Embodiment of the Invention] Below, the gestalt of operation of this invention is explained in detail.

[0016] Drawing 1 is drawing showing an example of the circumference structure of an ink jet type recording device where the ink reservoir tank of this invention is applied. This equipment is equipped with the carriage 75 with which the recording head 73 was attached while the ink cartridge (henceforth a "cartridge") 1 to which this invention was applied is carried.

[0017] It connects with a stepping motor 79 through a timing belt 77, and the above-mentioned carriage 75 is guided at a guide bar 78, and carries out both-way migration in the paper width direction (main scanning direction) of the recording paper 76. The above-mentioned carriage 75 presents the core box opened in the upper part, and a cartridge 1 is carried, while being attached in the recording paper 76 and the field (this example inferior surface of tongue) which counters so that it may be exposed of the nozzle side of a recording head 73.

[0018] And ink being supplied to the above-mentioned recording head 73 from a cartridge 1, and moving carriage 75, recording paper 76 top face is made to breathe out an ink droplet, and an image and an alphabetic character are printed by the dot matrix on the recording paper 76.

[0019] Drawing 2 and drawing 3 are the decomposition perspective views showing the above-mentioned cartridge 1. This cartridge 1 is equipped with the body 2 of a container of the flat shape of a rectangle with which one field (right lateral in drawing 2 ) carried out opening, and the lid 3 which closes the above-mentioned opening. The above-mentioned body 2 of a container and the lid 3 are formed by each from synthetic resin.

[0020] Drawing 4 shows the condition of having seen the above-mentioned body 2 of a container from the opening side. The ink feed hopper 4 is formed in the apical surface (this example inferior surface of tongue) of the path of insertion of the above-mentioned body 2 of a container, and the stop members 5 and 6 are formed in the side face of the right and left in drawing 4 in one with the body 2 of a container, respectively. The valve element (not shown) which opens by insertion of an ink supply needle is held in the above-mentioned ink feed hopper 4. In addition, in drawing 2 and drawing 3 , 2B is a crevice in which the storage means (not shown) formed in the lower part of the stop member 5 by the side of the ink feed hopper 4 is held.

[0021] Two \*\*\*\*s of the interior of the above-mentioned body 2 of a container are carried out up and down with the wall 10 prolonged so that it may be on the ink feed hopper 4 side with a declivity a little in an abbreviation horizontal direction. The field below the above-mentioned wall 10 is formed in the 1st ink room 11 in which ink is held.

[0022] The field above the above-mentioned wall 10 gives the internal surface of the body 2 of a container, and the clearance between abbreviation regularity by the frame 14 including a wall 10, and is divided. The atmospheric-air free passage way 13 and 13' which make the 1st ink room 11 open for free passage with atmospheric air through a through-hole 67 with the clearance formed between the above-mentioned frame 14 and the internal surface of the body 2 of a container and the wall 12 prepared in the bulb hold room 8 side of the above-mentioned frame 14 are formed. Welding of the lid 3 is carried out to the above-mentioned wall 12 and the peripheral wall of the body 2 of a container, and atmospheric-air free passage way 13' is formed.

[0023] The interior of the above-mentioned frame 14 is divided into right and left by the wall 15 prolonged in the lengthwise direction where free passage opening 15A to which ink circulates was formed in the pars basilaris ossis occipitalis. And the field located in the right-hand side of the illustration divided with the above-mentioned wall 15 is formed in the 3rd ink room 16 which sucks up the ink of the 1st ink room 11 and is stored temporarily. Moreover, the field located in the left-hand side of illustration is formed in the 3rd ink room 17 in which the differential pressure regulating valve which consists of a film valve 52 and spring 50 grade is held.

[0024] The free passage passage 18 which connects the between the 3rd ink room 16 and near the base 2A of the body 2 of a container, and introduces the ink of the 1st ink room 11 into the 3rd ink room 16 is formed in the field corresponding to the 3rd ink room 16 of the above-mentioned 1st ink room 11. The rectangular field where the perimeter was surrounded with the wall 19 is formed in the lower part of the above-mentioned free passage passage 18, and the free passage openings 19A and 19B are formed in the lower part and top face at the above-mentioned wall 19, respectively.

[0025] The above-mentioned free passage passage 18 forms groove crevice 18A in the front face (the field of the opposite side is hereafter called "front face of the body 2 of a container" the opening side of the body 2 of a container) of the body 2 of a container, and is formed by closing this crevice 18A with the film (not shown) of air barrier property.

[0026] And the upper part is open for free passage with the 3rd ink room 16 through the free passage opening 47, opening (not shown) is formed in the field of the rectangle surrounded with the lower wall 19, and the above-mentioned free passage passage 18 is open for free passage with the 1st ink room 11. By this, it is open for free passage through the 1st ink room 11, a buffer room, and the free passage passage 18, the ink of the 1st ink room 11 is introduced into the 3rd ink room 16, and it gets.

[0027] Moreover, the ink inlet 20 used in case ink is poured into the 1st ink room 11 is formed in the part which counters the free passage passage 18 at base 2A of the body 2 of a container. Furthermore, near the above-mentioned ink inlet 20, the air exhaust port 21 which discharges air in the case of ink impregnation is formed.

[0028] The wall 22 which separates predetermined spacing between top-face 14A of a frame 14, and is prolonged in a longitudinal direction is formed in the above-mentioned 3rd ink room 17. Moreover, the above-mentioned 3rd ink room 17 is divided with the wall 24 which presents the approximate circle arc which followed the above-mentioned wall 22, and the part surrounded by the above-mentioned wall 24 has become the field in which the differential-pressure-regulating-valve hold room 33 and the filter hold room 34 are formed.

[0029] Furthermore, while forming the differential-pressure-regulating-valve hold room 33 in the front-face side of the thickness direction of the field surrounded with the wall 24 of the above-mentioned approximate circle arc, and the field which counters, 2 \*\*\*'s is carried out in the thickness direction with the wall 25 so that the filter hold room 34 may be formed in an opening side. The filter attachment section 31 of the cartridge to which joining of the filter 55 is carried out, and it fixes a filter 55 is formed in the interior of the above-mentioned filter hold room 34. Ink circulation opening 25A which leads the ink which passed the filter 55 to the differential-pressure-regulating-valve hold room 33 is prepared in the above-mentioned wall 25.

[0030] The partition wall 26 equipped with free passage opening 26A between walls 10 is formed in the lower part of the wall 24 of the above-mentioned approximate circle arc, and the downstream (left-hand side in drawing 4 ) is formed in the 4th ink room 23 from this wall 26. Moreover, between the wall 24 of the above-mentioned approximate circle arc, and a frame 14, the partition wall 27 prolonged in a lengthwise direction in preparation for the lower part in free passage opening 27A is established, and ink passage 28A is formed.

[0031] Moreover, while following the upper limit section of the above-mentioned wall 27, the wall 30 of the shape of radii formed so that it might connect with the wall 24 and wall 22 of an approximate circle arc is formed. And the field surrounded by the radii wall 30 of the above is formed in the ink circulation space 9.

[0032] And ranging over the wall 30 of the shape of radii which forms the above-mentioned ink circulation space 9, the through hole 29 of the configuration which connected the great circle and the small circle is formed. And the great-circle side of the above-mentioned through hole 29 is open for free passage in the upper part of ink passage 28A, and the small-circle side of a through hole 29 is open for free passage in the upper part of the filter hold room 34 through free passage opening 24A prepared in the point of the wall 24 of an approximate circle arc. Thereby, ink passage 28A and the filter hold room 34 are open for free passage through the above-mentioned through hole 29.

[0033] And the ink which passed the free passage openings 15A, 26A, and 27A from the

3rd ink room 16, and flowed into ink passage 28A passes through the ink circulation space 9, and flows into the great-circle side of a through hole 29. Subsequently, the ink which flowed into the through hole 29 flows into the filter hold room 34 through free passage opening 24A from the small-circle side of a through hole 29. [0034] Here, the stirring member 7 which the direction of the ink which passed free passage opening 15A is changed to the part of the downstream of free passage opening 15A to which ink flows toward the 3rd ink room 17 of the downstream from the 3rd ink room 16 of the upstream, and stirs ink into it is formed.

[0035] The above-mentioned stirring member 7 and its circumference structure are explained in detail using drawing 5 which is an enlarged drawing. The above-mentioned free passage opening 15A is formed in the lower limit section of a wall 15 which divides the 3rd ink room 16 and the 3rd ink room 17, and the ink of the 3rd ink room 16 flows to the 3rd ink room 17 in accordance with the wall 10 which forms the bottom of the 3rd ink room 16 and the 3rd ink room 17. From opening of the upstream, opening area is formed so that it may become small, and it raises the rate of flow of the ink which flows free passage opening 15A, and the opening of the downstream deals in the above-mentioned free passage opening 15A.

[0036] And the above-mentioned stirring member 7 is projected and formed in the location of the downstream from the above-mentioned free passage opening 15A of the wall 10 which forms the bottom of the 3rd ink room 17. Acclivity side 7A the flow of the ink which passed free passage opening 15A is made to go to the part which meets downstream opening of free passage opening 15A up is formed in the above-mentioned stirring member 7. The ink which flowed free passage opening 15A and flowed into the 3rd ink room 17 by this flows toward a top from the bottom.

[0037] Gradually [ top ], as for the above-mentioned inclined plane 7A, whenever [ tilt-angle ] is formed so that it may become large. Thereby, the ink which flowed up along with inclined plane 7A may have come to generate a vortex in the 3rd ink room 17.

[0038] On the other hand, the lower part and the ink feed hopper 4 of the above-mentioned differential-pressure-regulating-valve hold room 33 are opened for free passage by the passage which consists of wrap air blocking film (not shown) the groove crevice 35 formed in the front-face side, and this crevice 35. Thereby, the ink which flowed into the filter hold room 34 is filtered with a filter 55, passes through hole 25A, and flows to the ink feed hopper 4 from the passage formed through the differential-pressure-regulating-valve hold room 33 in a crevice 35.

[0039] On the other hand, the rill 36 which moves in a zigzag direction so that passage resistance may become high if possible, and the broad slot 37 which is open for free passage to the above-mentioned rill 36, and surrounds the differential-pressure-regulating-valve hold room 33 and the perimeter of a rill 36 are formed in the front face of the body 2 of a container. Moreover, the rectangle-like crevice 38 is formed in the field corresponding to the 3rd ink room 16 in the front face of the above-mentioned body 2 of a container.

[0040] In the rectangle crevice 38 of the above, the frame part 39 and the rib 40 are formed in the condition of falling by one step. And the inside of the rectangle crevice 38 of the above is formed in the atmospheric-air draught chamber which is open for free passage to atmospheric air through a rill 36 and a slot 37 by stretching the breathable film (not shown) which has \*\* ink nature in these.

[0041] A through hole 41 is drilled by the inner side of the above-mentioned crevice 38, and the long and slender field 43 divided with the wall 42 in the 3rd ink room 16 is open for free passage. Moreover, in the field by the side of a front face, the rill 36 is open for free passage from the breathable film of the above-mentioned crevice 38. furthermore, the above -- the through hole 44 is drilled in the through hole 41 of the long and slender field 43, and the edge of the opposite side. This through hole 44 is opened for free passage by the bulb hold room 8 which is an atmospheric-air open-valve room through the through hole 46 drilled so that it might be open for free passage with the slot 45 for a free passage formed in the front-face side of the body 2 of a container, and the above-mentioned slot 45.

[0042] That cartridge insertion side (this example under) is opened wide, the bulb hold room 8 is formed possible [ penetration of the piece of discernment and bulb actuation lever which were formed in the body of a recording apparatus ], and the atmospheric-air open valve which opens by penetration of an actuation lever and always maintains an open-valve condition is held in the upper part.

[0043] drawing 6 -- the above-mentioned filter hold room 34 and a differential-pressure-regulating-valve hold room -- about 33 cross-section structure is shown. In addition, the right-hand side of illustration is a front-face side of the body 2 of a container with the differential-pressure-regulating-valve hold room 33. It is constituted with a spring 50 and the ingredient in which elastic deformation, such as an elastomer, is possible by the above-mentioned differential-pressure-regulating-valve hold room 33, and the film valve 52 which equipped the core with the through hole 51 is held in it. That perimeter has annular heavy-gage part 52A, and the above-mentioned film valve 52 is being fixed to the body 2 of a container through the frame part 54 formed in this heavy-gage part 52A at one. Moreover, an end is contacted by spring receptacle section 52B of a film valve 52, and the above-mentioned spring 50 is contacted and supported by spring receptacle section 53A of the lid 53 with which the other end covers with the lid of the differential-pressure-regulating-valve hold room 33.

[0044] In addition, in drawing, 56 and 57 are air blocking film stuck on the front-face [ of the body 2 of a container ], and effective area side. Joining of the air blocking film 56 is carried out to walls 10, 15, 22, 24, 30, and 42, a frame 14, and the partition walls 26, 27, and 32.

[0045] The ink which passed ink circulation opening 25A through the filter 55 by such configuration has circulation prevented by the film valve 52. If the pressure of the ink feed hopper 4 declines in this condition, a film valve 52 will resist the energization force of a spring 50 with that negative pressure, it will separate from valve seat section 25B, and ink will flow into the ink feed hopper 4 via the passage which passed through the through hole 51 and was formed in the crevice 35.

[0046] If the ink pressure of the ink feed hopper 4 rises to a predetermined value, a film valve 52 will be \*\*\*\*(ed) by valve seat section 25B according to the energization force of a spring 50, and circulation of ink will be intercepted. Ink can be discharged from the ink feed hopper 4, maintaining fixed negative pressure by repeating such actuation.

[0047] Drawing 7 shows the cross-section structure of the bulb hold room 8 for an atmospheric-air free passage. A through hole 60 is drilled by the wall which divides the above-mentioned bulb hold room 8, and in the perimeter, the press member 61 constituted by elastic members, such as rubber, here is supported by the body 2 of a

container, and is inserted movable. At the tip by the side of penetration of the above-mentioned press member 61, the valve element 65 which was supported by the elastic member 62 and was always energized by the through hole 60 is arranged. In this example, as for the above-mentioned elastic member 62, the flat spring by which the lower limit was fixed by the projection 63 and the center section was regulated by the projection 64 is used.

[0048] On the other hand, the arm 66 is arranged in the opposite side of the above-mentioned press member 61. The above-mentioned arm 66 is being fixed to the body 2 of a container through rotation supporting-point 66A to which the path-of-insertion side (this example lower limit) of that cartridge 1 is located inside the actuation lever 70 mentioned later. Moreover, that drawing side (this example upper part side) has projected the above-mentioned arm 66 aslant to the admission passage of the actuation lever 70. Heights 66B which opposes the press member 61 is formed at the tip of the above-mentioned arm 66. By such configuration, the through-hole 67 prepared in the upper part of the 1st ink room 11 is connected to the crevice 38 for an atmospheric-air free passage through a through hole 60 at the time of valve opening of a valve element 65.

[0049] As shown in drawing 8, when the cartridge holder 71 with which the actuation lever 70 was set up by the inferior surface of tongue is loaded with a cartridge 1, the arm 66 toward which the actuation lever 70 inclined is contacted, and heights (press member) 61 are made to incline in a valve element 65 side with pushing of a cartridge 1 by such configuration. Thereby, a valve element 65 separates and makes atmospheric air open the crevice 38 for an atmospheric-air free passage wide through the through hole 46 mentioned above, a slot 45, a through hole 44, a field 43, and a through hole 41 from a through hole 60.

[0050] Moreover, since an arm 66 loses support of the actuation lever 70 when drawn out from the cartridge holder 71, a valve element 65 blocks a through hole 60 according to the energization force of a flat spring 62, and a free passage with an ink hold field and atmospheric air is severed. In addition, in drawing, a sign 72 shows the ink supply needle which supplies ink to the ink jet recording head 73.

[0051] Where all the members, such as a valve, are included in the body 2 of a container as mentioned above, air blocking film is stuck on a front face so that the field in which the crevice is formed at least may be covered. Thereby, the capillary which serves as an atmospheric-air free passage way with a crevice and a film is formed in a front-face side.

[0052] Moreover, air blocking film 56 is stuck on opening of the body 2 of a container by heat joining etc. so that it may become in airtight to each wall mentioned above. And a lid 3 is put from moreover and joining etc. is fixed. The closure is carried out so that the field divided with each wall may be open for free passage through free passage opening or opening by this.

[0053] Furthermore, the closure also of the opening side of the bulb hold room 8 is similarly carried out by heat joining by air-blocking-film 56', and a cartridge 1 is made to it. Thus, by taking the structure which closes an ink hold field by air-blocking-film 56 grade, it becomes possible it not only can to fabricate the body 2 of a container easily, but to absorb rocking of the ink resulting from reciprocation of carriage according to film deformation of air blocking film 56, and to maintain an ink pressure as uniformly as possible.

[0054] Subsequently, while inserting an ink filling pipe in the ink inlet 20, where the air

exhaust port 21 is opened wide, the fully deaerated ink is poured in. After impregnation is completed, the ink inlet 20 and the air exhaust port 21 are closed with a film or a plug.

[0055] Thus, since a free passage with atmospheric air is severed by the valve etc. and the constituted cartridge 1 is saved, whenever [ degassing / of ink ] is fully maintained.

[0056] And in case the cartridge holder 71 is loaded with a cartridge 1, as advanced and mentioned above to the location where the ink feed hopper 4 is inserted in the ink supply needle 72, a through hole 60 is wide opened with the actuation lever 70, an ink hold field is open for free passage to atmospheric air, and the bulb of the ink feed hopper 4 is also opened with the ink supply needle 72.

[0057] The cartridge holder 71 is normally equipped with a cartridge 1, and if printing is performed and ink is consumed by the recording head 73, since the pressure of the ink feed hopper 4 will fall below to default value, a film valve 52 is opened wide as mentioned above. Moreover, if the pressure of the ink feed hopper 4 rises, a film valve 52 will close the valve. Thus, the ink maintained by predetermined negative pressure flows into a recording head 73.

[0058] If consumption of the ink in a recording head 73 advances, the ink of the 1st ink room 11 will flow into the 3rd ink room 16 through the free passage passage 18. The air bubbles which flowed in here go up by buoyancy, and only ink flows into the 3rd ink room 17 via lower free passage opening 15A.

[0059] At this time, as shown in drawing 9, the ink which passed free passage opening 15A from the 3rd ink room 16 flows along with inclined plane 7A of the stirring member 7, raising the rate of flow, changes a direction and flows toward the upper part. And flow is interrupted with the wall 24 of the shape of radii formed in the 3rd ink room 17, a vortex is generated in the 3rd ink room 17, and ink is stirred.

[0060] And the ink in the stirred 3rd ink room 17 passes free passage opening 26A of a wall 26 which divides the filter hold room 34, passes along the 4th ink room 23, and flows into ink passage 28A.

[0061] The ink which flowed ink passage 28A flows into the ink circulation space 9. The ink which passed through the above-mentioned ink circulation space 9 flows a small-circle side from the great-circle side of a through hole 29, passes free passage opening 24A, and flows into the upper part of the filter hold room 34.

[0062] Subsequently, the ink which flowed into the filter hold room 34 flows into the ink feed hopper 4 with predetermined negative pressure by the switching action of a film valve 52, as it is filtered with a filter 55, through hole 25A is passed, and it flows into the differential-pressure-regulating-valve hold room 33 and being mentioned above.

[0063] Here, since atmospheric air is open for free passage through the atmospheric-air free passage way 13, 13', and a through-hole 67 and the 1st ink room 11 is maintained by atmospheric pressure, it is not negative pressure's occurring and checking the flow of ink.

[0064] Thus, in the above-mentioned cartridge 1, since the stirring member 7 which the direction of ink is changed from the 3rd ink room 16 to the downstream of free passage opening 15A to which ink flows toward the 3rd ink room 17, and stirs ink is formed, in case the above-mentioned free passage opening 15A is flowed, the ink in a cartridge 1 is stirred automatically. Therefore, sedimentation of ink can be effectively prevented with simple structure like before, without carrying out complication and cost rise of the structure of an ink stores dept. or the recording device itself.

[0065] Drawing 10 and drawing 11 show the gestalt of operation of the 2nd of this

invention. In this example, the inclined plane 32 to the migration direction (the arrow head B of illustration) of carriage 75 is formed in the base of the 3rd ink room 17. As for the above-mentioned inclined plane 32, the bottom is formed so that whenever [ tilt-angle ] may become gradually large.

[0066] By this, the ink which rocks the inside of the 3rd ink room 17 in the migration direction of carriage 75 with both-way migration of carriage 75 produces the flow to the vertical direction along the above-mentioned inclined plane 32, and serves as an eddy, and it stirs automatically. Moreover, since it is formed in the base of the 3rd ink room 17, the above-mentioned inclined plane 32 is effectively stirred, even if the ink in the 3rd ink room 17 runs short. Except it, it is the same as that of the gestalt of the above-mentioned implementation, and the same sign is given to the same part. Also by this cartridge, the same operation effectiveness as the gestalt of the above-mentioned implementation is done so.

---

## DESCRIPTION OF DRAWINGS

---

[Brief Description of the Drawings]

[Drawing 1] It is the perspective view showing the ink jet type recording device with which this invention is applied.

[Drawing 2] It is the decomposition perspective view showing the gestalt of 1 operation of the ink cartridge to which this invention was applied.

[Drawing 3] It is the decomposition perspective view showing the above-mentioned ink cartridge.

[Drawing 4] It is drawing showing the condition of opening of the body of a container.

[Drawing 5] It is the enlarged drawing showing the circumference structure of a stirring member.

[Drawing 6] It is the enlarged drawing showing the cross-section structure of a negative pressure generating means hold room.

[Drawing 7] It is the enlarged drawing showing the cross-section structure of the bulb hold room for an atmospheric-air free passage.

[Drawing 8] It is drawing showing an example of a cartridge holder.

[Drawing 9] It is the explanatory view showing an operation of the above-mentioned ink cartridge.

[Drawing 10] It is drawing showing the ink cartridge of the gestalt of operation of the 2nd of this invention.

[Drawing 11] It is the A-A sectional view showing the above-mentioned ink cartridge.

[Description of Notations]

1 Ink Cartridge

2 Body of Container

3 Lid

4 Ink Feed Hopper

5 Six Stop member

7 Stirring Member

8 Bulb Hold Room

9 Ink Circulation Space

- 10 Wall
- 11 1st Ink Room
- 12 Wall
- 13 Atmospheric-Air Free Passage Way
- 14 Frame
- 14A Top face
- 15 Wall
- 15A Free passage opening
- 16 2nd Ink Room
- 17 3rd Ink Room
- 18 Free Passage Passage
- 18A Crevice
- 19 Wall
- 19A, 19B Free passage opening
- 20 Ink Inlet
- 21 Air Exhaust Port
- 22 Wall
- 23 4th Ink Room
- 24 25 Wall
- 25A Ink circulation opening
- 25B Valve seat section
- 26 27 Partition wall
- 26A, 27A Free passage opening
- 28 Ink Passage
- 29 Through Hole
- 30 Wall
- 30A Crevice
- 31 Filter Attachment Section
- 32 Inclined Plane
- 33 Differential-Pressure-Regulating-Valve Hold Room
- 34 Filter Hold Room
- 35 Crevice
- 36 Rill
- 37 Slot
- 38 Crevice
- 39 Frame Part
- 40 Rib
- 41 Through Hole
- 45 Slot
- 46 Through Hole
- 47 Free Passage Opening
- 50 Spring
- 51 Through Hole
- 52 Film Valve
- 52A Heavy-gage part
- 52B, 53A Spring receptacle section

53 Lid  
54 Frame Part  
55 Filter  
56, 56', 57 air blocking film  
60 Through Hole  
61 Press Member  
62 Elastic Member  
63 64 Projection  
65 Valve Element  
66 Arm  
66A Rotation supporting point  
66B Heights  
67 Through-hole  
70 Actuation Lever  
71 Cartridge Holder  
72 Ink Supply Needle  
73 Recording Head  
75 Carriage  
76 Recording Paper  
77 Timing Belt  
78 Guide Bar  
79 Stepping Motor

(51)Int.Cl.<sup>7</sup>  
B 41 J 2/175

識別記号

F I  
B 41 J 3/04セイコ-エプソン株式会社  
102Z 2C056

審査請求 未請求 請求項の数 8 O.L. (全 11 頁)

(21)出願番号	特願2001-148297(P2001-148297)	(71)出願人	000002369 セイコ-エプソン株式会社 東京都新宿区西新宿2丁目4番1号
(22)出願日	平成13年5月17日(2001.5.17)	(72)発明者	品田 駿 長野県諏訪市大和3丁目3番5号 セイコ-エプソン株式会社内
		(72)発明者	塙原 道也 長野県諏訪市大和3丁目3番5号 セイコ-エプソン株式会社内
		(74)代理人	100095728 弁理士 上柳 雅喜 (外1名)

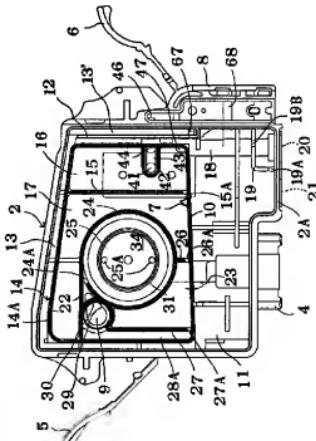
最終頁に続く

## (54)【発明の名称】 インク貯留タンク

## (57)【要約】

【課題】流路構造や形状だけで内部のインクを攪拌できずヘッド構造の複雑化やコストアップをほとんどすることなくインクの沈降を効果的に防止しうるインク貯留タンクを提供する。

【解決手段】印刷信号に対応してインク滴を吐出する記録ヘッドに供給されるインクを貯留するインクカートリッジ1であって、インクが流れる連通口15Aを備え、上記連通口15Aの下流側に、連通口15Aを流れるインクの方向を変化させてインクを攪拌する攪拌部材7を設けたことにより、上記連通口15Aを流れる際にカートリッジ1内のインクが自動的に攪拌される。したがって、従来のように、カートリッジ1や記録装置自身の構造の複雑化やコストアップをすることなく、簡易な構造でインクの沈降を効果的に防止できる。



### 【特許請求の範囲】

【請求項1】 印刷信号に対応してインク滴を吐出する記録ヘッドに供給されるインクを貯留するインク貯留タンクであって、インクが流れる流路部を備え、上記流路部の近傍に、流路部を流れるインクの方向を変化させてインクを攪拌する攪拌手段が設けられていることを特徴とするインク貯留タンク。

【請求項2】 複数のインク室を備え、上流側のインク室から下流側のインク室に連通する流路部の近傍に攪拌手段が設けられている請求項1記載のインク貯留タンク。

【請求項3】 上記攪拌手段が流路部の下流側に設けられている請求項2記載のインク貯留タンク。

【請求項4】 上記流路部の下流側開口面積が上流側開口面積よりも小さくなるよう設定されている請求項2または3記載のインク貯留タンク。

【請求項5】 上記攪拌手段が、使用状態のインク貯留タンクの下から上に向かってインクが流れるよう形成されている請求項2～4のいずれか一項に記載のインク貯留タンク。

【請求項6】 上記攪拌手段が、下流側のインク室でインクの渦流を発生させるよう形成されている請求項2～4のいずれか一項に記載のインク貯留タンク。

【請求項7】 記録媒体に沿って往復移動するキャリッジに搭載され、印刷信号に対応してインク滴を吐出する記録ヘッドに供給されるインクを貯留するインク貯留タンクであって、インクを貯留するインク室内に、キャリッジの移動方向に対する傾斜面が形成されていることを特徴とするインク貯留タンク。

【請求項8】 上記傾斜面がインク室の底面に形成されている請求項7記載のインク貯留タンク。

### 【発明の詳細な説明】

#### 【0001】

【発明の属する技術分野】 本発明は、印刷信号に対応してインク滴を吐出する記録ヘッドに供給されるインクを貯留するインク貯留タンクに関するものである。

#### 【0002】

【従来の技術】 一般に、インクジェット記録装置に用いられるインクは、溶媒中に顔料等の分散粒子を均一に分散させて混合したものが用いられている。このようなインクは、長期間にわたって印刷が行われず、インク貯蔵部内においてインクが循環しない状態で置かれていると、溶媒と分散粒子との比重差で分散粒子が下層で沈殿する性質がある。

【0003】 このような分散粒子の沈殿に対し、濃度を一定に維持するために攪拌装置を設けることが検討されてきた。例えば、特開平5-229140号公報に開示されたインクジェット印字装置では、粘度の高いインクや比重の大きい顔料を含んだインクを効果的に攪拌するために、インク貯蔵部内に攪拌翼およびそれに回転を

付与する回転軸を設け、インク貯蔵部外から駆動モータによって回転させることができていている。

【0004】 ところが、上記装置では、インク貯蔵部に攪拌翼や回転軸を設ける構造が採られていることから、インク貯蔵部が大型化するとともに、攪拌翼や回転軸の駆動機構が必要で装置自体も複雑になるという問題がある。また、インク貯蔵部のインク残量が一定以下になった場合、攪拌翼の機能が半減してしまい、十分な攪拌効果が期待できないという問題もある。

【0005】 このような問題を解消するものとして、例えば、特開平10-286962号公報に開示された静電式インクジェット記録装置が考案されている。この記録装置では、インク貯蔵部の内部に対向一対の攪拌電極を配置し、一定時間、交流電圧を印加して極性を変更するものである。これにより、インク貯蔵部内で帶電トナーが沈殿した場合でも、攪拌電極の極性の変化で沈殿した帶電トナーが低電圧側に振り返し移動し、沈殿した帶電トナーに攪拌作用が生じて、濃度一定のインクとなれる。

【発明が解決しようとする課題】 しかしながら、上記インクジェット式記録装置でも、インク貯蔵部内に一対の攪拌電極を設け、インク貯蔵部の外部から攪拌電極に交流電圧を印加して極性を変更する制御コントローラが必要である。このため、インク貯蔵部および装置自体の構造が複雑化し、装置やインク貯蔵部自体のコストアップが避けられず、特に交換可能なインクカートリッジには不向きであった。

【0006】 本発明は、このような事情に鑑みなされたもので、流路構造や形状だけ内部のインクを攪拌でき、ヘッド構造の複雑化やコストアップをほとんどすることなくインクの沈殿を効果的に防止しうるインク貯留タンクの提供を目的とする。

#### 【0007】

【課題を解決するための手段】 上記目的を達成するため、本発明のインク貯留タンクは、印刷信号に対応してインク滴を吐出する記録ヘッドに供給されるインクを貯留するインク貯留タンクであって、インクが流れる流路部を備え、上記流路部の近傍に、流路部を流れるインクの方向を変化させてインクを攪拌する攪拌手段が設けられていることを第1の要旨とする。

【0008】 すなわち、上記インク貯留タンクは、インクが流れる流路部を備え、上記流路部の近傍に、流路部を流れるインクの方向を変化させてインクを攪拌する攪拌手段が設けられているため、上記流路部を流れる際にインク貯留タンク内のインクが自動的に攪拌される。したがって、従来のように、インク貯蔵部や記録装置自体の構造の複雑化やコストアップをすることなく、簡単な構造でインクの沈殿を効果的に防止できる。

【0009】 本発明のインク貯留タンクにおいて、複数のインク室を備え、上流側のインク室から下流側のイン

ク室に連通する流路部の近傍に搅拌手段が設けられている場合や、上記搅拌手段が流路部の下流側に設けられている場合には、複数のインク室を備えたインク貯留タンクにおいてインクの沈降を効果的に防止できる。

【0010】本発明のインク貯留タンクにおいて、上記流路部の下流側開口面積が上流側開口面積よりも小さくなるよう設定している場合には、流路部を通過するインクの流速が速くなり、搅拌効果が向上する。

【0011】本発明のインク貯留タンクにおいて、上記搅拌手段が、使用状態のインク貯留タンクの下から上に向かってインクが流れよう形成されている場合、あるいは、上記搅拌手段が、下流側のインク室でインクの湍流を発生させるよう形成されている場合には、簡易な構造でインクの沈降を効果的に防止できる。

【0012】また、本発明のインク貯留タンクは、記録媒体に沿って往復移動するキャリッジに搭載され、印刷信号に応じてインク滴を吐出する記録ヘッドに供給されるインクを貯留するインク貯留タンクであって、インクを貯留するインク室内に、キャリッジの移動方向に対する横斜面が形成されていることを第2の要旨とする。

【0013】すなわち、上記インク貯留タンクは、インクを貯留するインク室内に、キャリッジの移動方向に対する横斜面が形成されているため、キャリッジの往復移動に伴ってインク室内をキャリッジの移動方向に揺動するインクが、上記横斜面に沿って上下方向への流れを生じ、自動的に搅拌される。したがって、従来のように、インク貯留部や記録装置自体の構造の複雑化やコストアップをすることなく、簡易な構造でインクの沈降を効果的に防止できる。

【0014】本発明のインク貯留タンクにおいて、上記横斜面がインク室の底面に形成されている場合には、インク室内のインクが残り少なくなっても効果的に搅拌されるとともに、記録ヘッド73が取り付けられたキャリッジ75を備えている。

【0015】【発明の実施の形態】つぎに、本発明の実施の形態を詳しく説明する。

【0016】図1は、本発明のインク貯留タンクが適用されるインクジェット式記録装置の周辺構造の一例を示す図である。この装置は、本発明が適用されたインクカートリッジ（以下「カートリッジ」という）1が搭載されるとともに、記録ヘッド73が取り付けられたキャリッジ75を備えている。

【0017】上記キャリッジ75は、タイミングベルト77を介してステッピングモータ79に接続され、ガイドバー78に案内されて記録紙76の紙幅方向（主走査方向）に往復移動するようになっている。上記キャリッジ75は、上部に開放する箱型を呈し、記録紙76と対向する面（この例では下面）に、記録ヘッド73のノズル面が露呈するよう取り付けられるとともに、カートリッジ1が搭載されるようになっている。

【0018】そして、上記記録ヘッド73にカートリッジ1からインクが供給され、キャリッジ75を移動させながら記録紙76上面にインク滴を吐出させて記録紙76に画像や文字をドットマトリックスにより印刷するようになっている。

【0019】図2および図3は、上記カートリッジ1を示す分解斜視図である。このカートリッジ1は、一方の面（図2における右側面）が開口した扁平な矩形状の容器本体2と、上記開口を封止する蓋体3とを備えている。上記容器本体2および蓋体3は、いずれも合成樹脂から形成されている。

【0020】図4は、上記容器本体2を開口側から見た状態を示す。上記容器本体2の挿入方向の先端面（この例では下面）には、インク供給口4が形成され、図4における左の側面にはそれぞれ係止部材5、6が容器本体2と一緒に形成されている。上記インク供給口4にはインク供給針の挿通により開弁する弁体（図示せず）が収容されている。なお、図2および図3において、2Bはインク供給口4側の係止部材5の下部に設けられた記憶手段（図示せず）を収容する凹部である。

【0021】上記容器本体2の内部は、略水平方向でインク供給口4の側に若干下り傾斜となるよう延びる壁10により上下に2分割されている。上記壁10より下側の領域は、インクが収容される第1インク室11に形成されている。

【0022】上記壁10より上側の領域は、壁10を含む係止部材14により容器本体2の内壁面と略一定の隙間を持たせて区画されている。上記係止部材14と容器本体2の内壁面との間に形成された隙間と、上記係止部材14のバルブ収容室8側に設けられた壁12とにより、通孔67を介して第1インク室11を大気と連通させる大気連通路13、13'が形成されている。上記壁12と容器本体2の外周壁とともに蓋体3が融着されて大気連通路13'が形成されている。

【0023】上記係止部材14の内部は、底部にインクが流通する通孔部15Aが形成された縦方向に延びる壁15により左右に分割されている。そして、上記壁15で分割された図示の右側に位置する領域は、第1インク室11のインクを吸い上げて一時貯留する第3インク室16に形成されている。また、図示の左側に位置する領域は、蓋弁52やばね50等から構成される差圧弁が収容される第3インク室17に形成されている。

【0024】上記第1インク室11の第3インク室16に対応する領域には、第3インク室16と容器本体2の底面2A近傍との間を接続して第1インク室11のインクを第3インク室16に導入する連通流路18が形成されている。上記連通流路18の下部には、周囲が壁19で囲まれた矩形の領域が形成され、上記壁19には、その下部と上面とにそれぞれ通孔部19A、19Bが形成されている。

【0025】上記連通路18は、容器本体2の表面(以下、容器本体2の開口側と反対側の面を「容器本体2の表面」という)に溝状の凹部18Aを形成し、この凹部18Aを遮気性のフィルム(図示せず)で封止することにより形成されている。

【0026】そして、上記連通路18は、その上部が連通口47を介して第3インク室16と連通し、下部の壁19で閉まれた矩形の領域内に開口部(図示せず)が形成されて第1インク室11と連通している。これにより、第1インク室11とバッファ室と連通路18を介して連通され、第1インク室11のインクが第3インク室16に導入されるようになっている。

【0027】また、容器本体2の底面2Aには、その連通路18に対向する箇所に、第1インク室11にインクを注入する際に用いられるインク注入口20が形成されている。さらに、上記インク注入口20の近傍には、インク注入の際に空気を排出する空気排出口21が形成されている。

【0028】上記第3インク室17には、棒状部14の上面14Aとの間で所定間隔を隔てて横方向に延びる壁22が形成されている。また、上記第3インク室17は、上記壁22に連続した略円弧状を呈する壁24によって区画され、上記壁24に閉まれた部分が、差圧弁収容室33とフィルタ収容室34が形成される領域になっている。

【0029】さらに、上記略円弧状の壁24で囲まれた領域と対向する領域の、厚み方向の表面側に差圧弁収容室33を形成するとともに、開口側にフィルタ収容室34を形成するよう壁25により厚み方向に2分割されている。上記フィルタ収容室34の内部には、フィルタ5が収容されている。上記壁25には、フィルタ5を通過したインクを差圧弁収容室33に導くインク流通口25Aが設けられている。

【0030】上記略円弧状の壁24の下部には、壁10との間に連通口26Aを備えた区画壁26が形成され、この壁26より下流側(図4における左側)が第4インク室23に形成されている。また、上記略円弧状の壁24と棒状部14との間には下部に連通口27Aを備えて縦方向に延びる区画壁27が設けられ、インク流路28Aが形成されている。

【0031】また、上記壁27の上端部に連続するとともに、略円弧状の壁24および壁22に接続されるよう形成された円弧状の壁30が形成されている。そして、上記円弧状の壁30に囲まれた領域が、インク流通空間9に形成されている。

【0032】そして、上記インク流通空間9を形成している円弧状の壁30にまたがって、大円と小円を連結した形状の貫通穴29が形成されている。そして、上記貫通穴29の大円側がインク流路28Aの上部に連通し、

貫通穴29の小円側が、略円弧状の壁24の先端部に設けられた連通口24Aを介してフィルタ収容室34の上部に連通している。これにより、上記貫通穴29を介してインク流路28Aとフィルタ収容室34とが連通している。

【0033】そして、第3インク室16から連通口15A、26A、27Aを通過してインク流路28Aに流入したインクは、インク流通空間9を通過して貫通穴29の大円側に流れ込む。ついで、貫通穴29に流入したインクは、貫通穴29の小円側から連通口24Aを介してフィルタ収容室34に流れ込むようになっている。

【0034】ここで、上流側の第3インク室16から下流側の第3インク室17に向かってインクが流れる連通口15Aの下流側の部分に、連通口15Aを通過したインクの方向を変化させてインクを攪拌する攪拌部材7が設けられている。

【0035】上記攪拌部材7およびその周辺構造について、拡大図である図5を用いて詳しく説明する。上記連通口15Aは、第3インク室16と第3インク室17を仕切る壁15の下端部に形成され、第3インク室16のインクは、第3インク室16および第3インク室17の底を形成する壁10に沿って第3インク室17へ流れるようになっている。上記連通口15Aは、上流側の開口より下流側の開口の方が開口面積が小さくなるように形成され、連通口15Aを流れるインクの流速を上昇させようになっている。

【0036】そして、上記攪拌部材7は、第3インク室17の底を形成する壁10の、上記連通口15Aより下流側の位置に突出形成されている。上記攪拌部材7には、連通口15Aの下流側開口に対応する部分に、連通口15Aを通過したインクの流れを上方に向かうようにする上り傾斜面7Aが形成されている。これにより、連通口15Aを流れて第3インク室17に流入したインクが下から上に向かって流れるようになっている。

【0037】上記傾斜面7Aは、上側ほど徐々に傾斜角度が大きくなるよう形成されている。これにより、傾斜面7Aに沿って上方に流れたインクが、第3インク室17内で渦流を発生しうるようになっている。

【0038】一方、上記差圧弁収容室33の下部とインク供給口4とは、表面側に形成された溝状の凹部35と、この凹部35を覆う遮気性フィルム(図示せず)とからなる流路により連通されている。これにより、フィルタ収容室34に流入したインクは、フィルタ55でろ過されて貫通穴25Aを通過し、差圧弁収容室33を通過して凹部35で形成される流路からインク供給口4に流れようになっている。

【0039】一方、容器本体2の表面には、なるべく流路抵抗が高くなるよう蛇行する細構36と、上記細構36に連通し、差圧弁収容室33および細構36の周囲を囲む幅広の構37とが形成されている。また、上記容器

本体2の表面には、その第3インク室16に対応する領域に矩形状の凹部38が形成されている。

【0040】上記矩形状の凹部38内には、一段下がりの状態で枠部39およびリブ40が形成されている。そして、これらに發インク性を有する通気性フィルム(図示せず)が張設されることにより、上記矩形状の凹部38内が、細溝36および溝37を介して大気に連通する大気通気室に形成されている。

【0041】上記凹部38の奥面には貫通穴41が穿設され、第3インク室16内の壁42で区画された細長い領域43に連通されている。また、上記凹部38の通気性フィルムよりも表面側の領域には細溝36が連通している。さらに、上記細長い領域43の貫通穴41と反対側の端部には貫通穴44が穿設されている。この貫通穴44は、容器本体2の表面側に形成された連通用の溝45、および上記溝45と連通するよう穿設された貫通穴46を介して大気開放弁室であるバルブ収容室8に連通されている。

【0042】バルブ収容室8は、そのカートリッジ挿入側(この実施例では下側)が開放されていて、記録装置本体に設けられた識別片およびバルブ作動杆が進入可能に形成され、上部に作動杆の進入により開閉して常時開放弁状態を維持する大気開放弁が収容されている。

【0043】図6は、前述のフィルタ収容室34および差圧弁収容室33近傍の断面構造を示す。なお、図示の右側が差圧弁収容室33のある容器本体2の表面側である。上記差圧弁収容室33には、バネ50とエラストマーワー等の弾性変形可能な材料により構成され、中心に貫通穴51を備えた膜弁52が収容されている。上記膜弁52はその周囲が環状の厚肉部52Aを有し、この厚肉部52Aに一体に形成された枠部54を介して容器本体2に固定されている。また、上記バネ50は、一端が膜弁52のバネ受け部52Bに当接され、他端が差圧弁収容室33を蓋する蓋体53のバネ受け部53Aに当接されて支持されている。

【0044】なお、図において、56、57は容器本体2の表面側および隔壁面側に貼付された遮気性フィルムである。遮気性フィルム56は、壁10、15、22、24、30、42、枠状部14、区画壁26、27、32と溶着されている。

【0045】このような構成により、フィルタ55を通ってインク流通口25Aを通過したインクは、膜弁52によって流通を阻止される。この状態でインク供給口4の圧力が低下すると、その負圧により膜弁52がバネ50の付勢力に抗して弁座部25Bから離れ、インクは貫通穴51を通過して凹部35で形成された漏路を経由してインク供給口4に流れ込む。

【0046】インク供給口4のインク圧力が所定の値に上昇すると、膜弁52がバネ50の付勢力によって弁座部25Bに弾接され、インクの流通が遮断される。この

ような動作を繰り返すことにより一定の負圧を維持しながらインクをインク供給口4から排出することができる。

【0047】図7は、大気連通用のバルブ収容室8の断面構造を示す。上記バルブ収容室8を区画する壁には貫通穴60が穿設され、ここにゴム等の弾性部材により構成された押圧部材61がその周囲を容器本体2に支持されて移動可能に挿入されている。上記押圧部材61の進入側の先端には、弾性部材62に支持されて貫通穴60に常時付勢された弁体65が配置されている。上記弾性部材62は、この例では下端が突起63で固定され、中央部が突起64で規制された板バネが用いられている。

【0048】一方、上記押圧部材61の反対側には、アーム66が配置されている。上記アーム66は、そのカートリッジ1の挿入方向側(この例では下端)が、後述する作動杆70よりも内側に位置する回動支点66Aを介して容器本体2に固定されている。また、上記アーム66は、その引き抜き側(この例では上部側)が作動杆70の進入路に斜めに突出している。上記アーム66の先端には、押圧部材61を弾圧する凹部66Bが形成されている。このような構成により、弁体65の開弁時に、第1インク室11の上部に設けられた通孔67が貫通穴60を介して大気連通用の凹部38に接続される。

【0049】このような構成により、図8に示したように下面に作動杆70が立設されたカートリッジホルダ71にカートリッジ1が装填されると、作動杆70が傾斜したアーム66に当接し、カートリッジ1の押込みとともに凸部(押圧部材)61を弁体65の側に傾斜させる。これにより弁体65が貫通穴60から離れ、前述した貫通穴46、溝45、貫通穴44、領域43、貫通穴41を介して大気連通用の凹部38を大気に開放させる。

【0050】また、カートリッジホルダ71から引き抜かれた場合には、アーム66が作動杆70の支持を失うため、板バネ62の付勢力により弁体65が貫通穴60を封鎖し、インク収容領域と大気との連通を断つ。なお、図において、符号72はインクジェット記録ヘッド73にインクを供給するインク供給針を示す。

【0051】上記のように弁等の全ての部材が容器本体2に組み込まれた状態で、表面には、少なくとも凹部が形成されている領域を覆うように遮気性フィルムを貼付する。これにより、表面側には凹部とフィルムにより大気連通路となるキャビラリが形成される。

【0052】また、容器本体2の開口部には、前述した各壁に対して気密的になるよう、遮気性フィルム56が熱溶着等により貼着される。そして、そのうえから蓋体3をかぶせて溶着等により固定される。これにより、各壁によって区画された領域が連通口や開口を介してのみ連通するよう封止される。

【0053】さらに、バルブ収容室8の開口側も、同様

に熱溶着により遮気性フィルム5 6'で封止され、カートリッジ1に仕上げられる。このようにインク収容領域を遮気性フィルム5 6等により封止する構造を探すことにより、容器本体2を容易に成形できるばかりでなく、キャリッジの往復動に起因するインクの振動を遮気性フィルム5 6の膜変形により吸収してインク圧力をなるべく一定に維持することが可能となる。

【0054】ついで、インク注入口20にインク注入管を挿通するとともに、空気排出口21を開放した状態で、十分に脱気したインクを注入する。注入が完了した後、インク注入口20および空気排出口21をフィルムや栓体で封止する。

【0055】このように構成されたカートリッジ1は、弁等により大気との連通が断たれて保存されるため、インクの脱気度が十分に維持される。

【0056】そして、カートリッジ1をカートリッジホルダ7 1に装填する際、インク供給口4がインク供給針7 2に挿通される位置まで進入し、前述したように作動杆7 0により貫通穴6 0が開放されてインク収容領域が大気と連通し、インク供給口4のバルブもインク供給針7 2により開弁される。

【0057】カートリッジ1がカートリッジホルダ7 1に正常に装着され、印刷が行なわれて記録ヘッド7 3によりインクが消費されると、インク供給口4の圧力が規定圧以下に低下するため、前述のように膜弁5 2が開放される。また、インク供給口4の圧力が上昇すると膜弁5 2が閉弁する。このようにして、所定の負圧に維持されたインクが記録ヘッド7 3に流れ込む。

【0058】記録ヘッド7 3でのインクの消費が進行すると、第1インク室1 1のインクが連通路1 8を介して第3インク室1 6に流れ込む。ここに流れ込んだ気泡は浮力により上昇し、インクだけが下部の連通口1 5 Aを経由して第8インク室1 7に流れ込む。

【0059】このとき、図9に示すように、第3インク室1 6から連通口1 5 Aを通過したインクは、流速を上げながら攪拌部材7の傾斜面7 Aに沿って流れ、方向を変えて上方に向かって流れ。そして、第3インク室1 7内に形成された円弧状の壁2 4で流れを遮られ、第3インク室1 7内で渦流を発生してインクを攪拌する。

【0060】そして、攪拌された第3インク室1 7内のインクは、フィルタ収容室3 4を区画する壁2 6の連通口2 6 Aを通過して第4インク室2 3を通り、インク流路2 8 Aへ流れ込む。

【0061】インク流路2 8 Aを流れたインクは、インク流通空間9に流れ込む。上記インク流通空間9を通過したインクは、貫通穴2 9の大円側から小円側と流れ、連通口2 4 Aを通過してフィルタ収容室3 4の上部に流れ込む。

【0062】ついで、フィルタ収容室3 4に流入したインクは、フィルタ5 5でろ過され、貫通穴2 5 Aを通過

して差圧弁収容室3 3に流れ込み、前述したように膜弁5 2の開閉動作により所定の負圧でインク供給口4に流れ込む。

【0063】ここで、第1インク室1 1は、大気連通路1 3、1 3'および通孔6 7を介して大気に連通されていて、大気圧に維持されているから、負圧が発生してインクの流れを阻害することはない。

【0064】このように、上記カートリッジ1では、第3インク室1 6から第3インク室1 7に向かってインクが流れる連通口1 5 Aの下流側に、インクの方向を変化させてインクを攪拌する攪拌部材7が設けられているため、上記連通口1 5 Aを流れる際にカートリッジ1内のインクが自動的に攪拌される。したがって、従来のように、インク貯蔵部や記録装置自体の構造の複雑化やコストアップをすることなく、簡易な構造でインクの沈降を効果的に防止できる。

【0065】図10および図11は、本発明の第2の実施の形態を示す。この例では、第3インク室1 7の底面に、キャリッジ7 5の移動方向(図示の矢印B)に対する傾斜面3 2が形成されている。上記傾斜面3 2は、上側ほど傾斜角度が徐々に大きくなるよう形成されている。

【0066】これにより、キャリッジ7 5の往復運動に伴って第3インク室1 7内をキャリッジ7 5の移動方向に攪拌するインクが、上記傾斜面3 2に沿って上下方向への流れを生じて渦となり、自動的に攪拌される。また、上記傾斜面3 2は、第3インク室1 7の底面に形成されているため、第3インク室1 7内のインクが残り少なくなっていても効果的に攪拌される。それ以外は、上記実施の形態と同様であり、同様の部分には同じ符号を付している。このカートリッジでも、上記実施の形態と同様の作用効果を奏す。

### 【0067】

【発明の効果】以上のように、本発明の第1のインク貯留タンクによれば、インクが流れる流路部を備え、上記流路部の近傍に、流路部を流れるインクの方向を変化させてインクを攪拌する攪拌部材が設けられているため、上記流路部を流れる際にインク貯留タンク内のインクが自動的に攪拌される。したがって、従来のように、インク貯蔵部や記録装置自体の構造の複雑化やコストアップをすることなく、簡易な構造でインクの沈降を効果的に防止できる。

【0068】また、本発明の第2のインク貯留タンクによれば、インクを貯留するインク室内に、キャリッジの移動方向に対する傾斜面が形成されているため、キャリッジの往復運動に伴ってインク室内をキャリッジの移動方向に攪拌するインクが、上記傾斜面に沿って上下方向への流れを生じ、自動的に攪拌される。したがって、従来のように、インク貯蔵部や記録装置自体の構造の複雑化やコストアップをすることなく、簡易な構造でインク

の沈降を効果的に防止できる。

【図面の簡単な説明】

【図1】本発明が適用されるインクジェット式記録装置を示す斜視図である。

【図2】本発明が適用されたインクカートリッジの一実施の形態を示す分解斜視図である。

【図3】上記インクカートリッジを示す分解斜視図である。

【図4】容器本体の開口部の状態を示す図である。

【図5】攪拌部材の周辺構造を示す拡大図である。

【図6】負圧発生手段収容室の断面構造を示す拡大図である。

【図7】大気連通用のバルブ収容室の断面構造を示す拡大図である。

【図8】カートリッジホルダの一例を示す図である。

【図9】上記インクカートリッジの作用を示す説明図である。

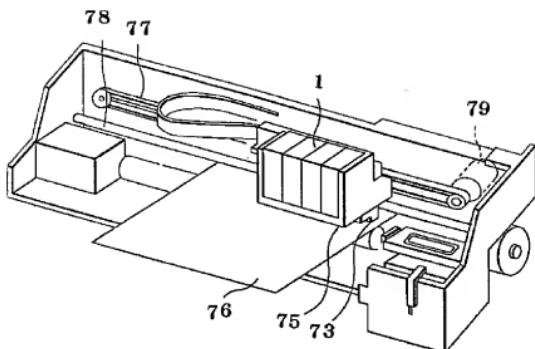
【図10】本発明の第2の実施の形態のインクカートリッジを示す図である。

【図11】上記インクカートリッジを示すA-A断面図である。

【符号の説明】

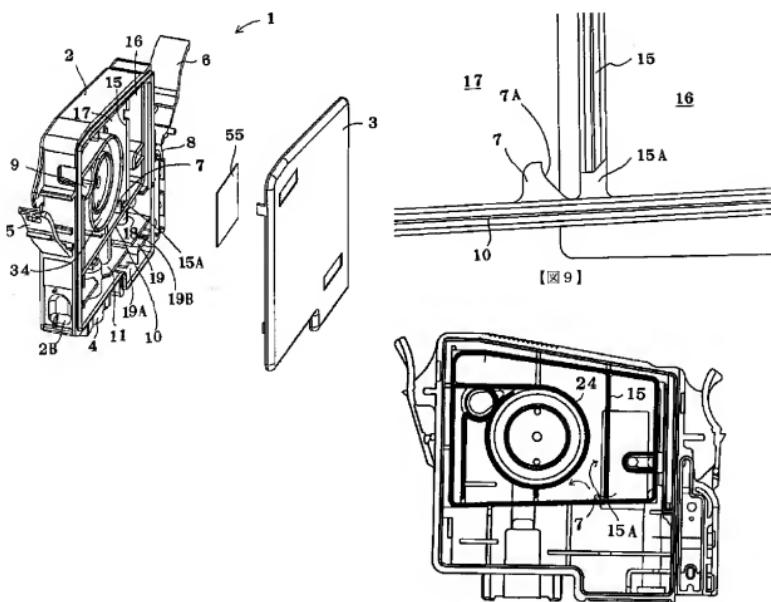
1	インクカートリッジ	2 5 A	インク流通口
2	容器本体	2 5 B	弁座部
3	蓋体	2 6, 2 7	区画壁
4	インク供給口	2 6 A, 2 7 A	連通口
5, 6	係止部材	2 8	インク流路
7	攪拌部材	2 9	貫通穴
8	バルブ収容室	3 0	壁
9	インク流通空間	3 0 A	凹部
10	壁	3 1	フィルタ取付部
11	第1インク室	3 2	傾斜面
12	壁	3 3	差圧弁収容室
13	大気連通路	3 4	フィルタ収容室
14	枠状部	3 5	凹部
14 A	上面	3 6	細溝
15	壁	3 7	溝
15 A	連通口	3 8	凹部
16	第2インク室	3 9	枠部
17	第3インク室	4 0	リブ
18	連通流路	4 1	貫通穴
18 A	凹部	4 5	溝
19	壁	4 6	貫通穴
19 A, 19 B	連通口	4 7	連通口
20	インク注入口	5 0	バネ
21	空気排出口	5 1	貫通穴
22	壁	5 2	膜弁
23	第4インク室	5 2 A	厚内部
24, 25	壁	5 2 B, 5 3 A	バネ受け部
		5 3	蓋体
		5 4	枠部
		5 5	フィルタ
		5 6, 5 6', 5 7	遮気性フィルム
		6 0	貫通穴
		6 1	押圧部材
		6 2	弹性部材
		6 3, 6 4	突起
		6 5	弁体
		6 6	アーム
		6 6 A	回動支点
		6 6 B	凸部
		6 7	通孔
		7 0	作動杆
		7 1	カートリッジホルダ
		7 2	インク供給針
		7 3	記録ヘッド
		7 5	キャリッジ
		7 6	記録紙
		7 7	タイミングベルト
		7 8	ガイドバー
		7 9	ステッピングモータ

【図1】

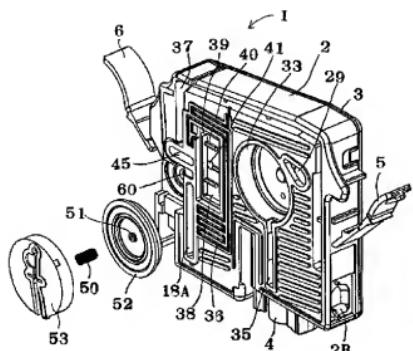


【図2】

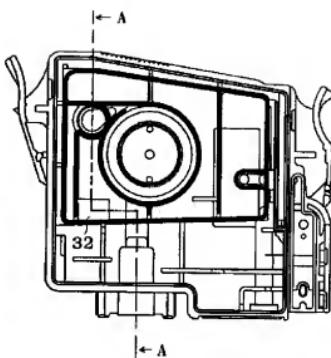
【図5】



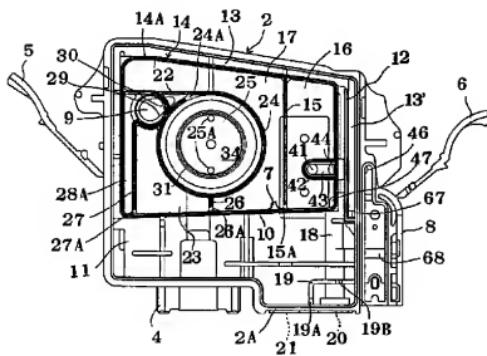
【図3】



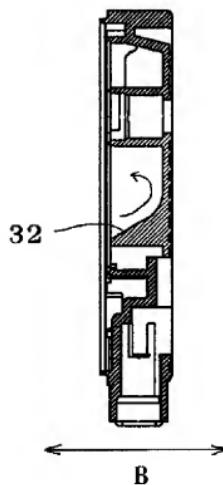
【図10】



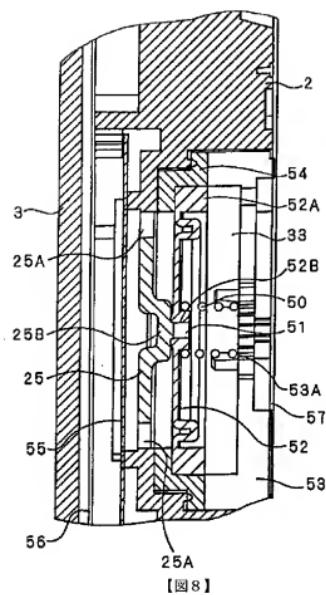
【图4】



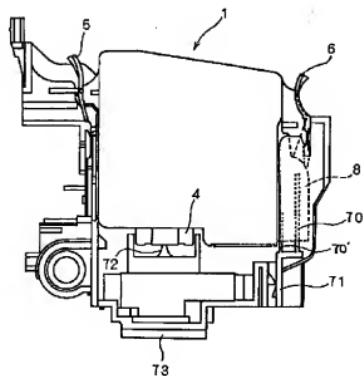
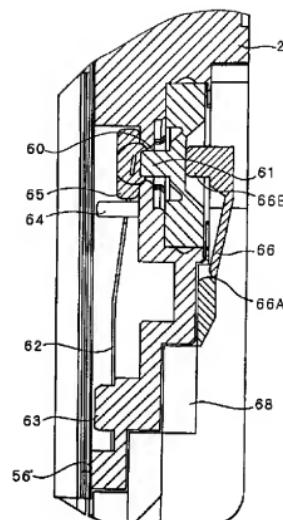
【图 1-1】



【図6】



【図7】



フロントページの続き

(72) 発明者 小倉 康弘 F ターム(参考) 2C056 KB05 KB27 KC09 KC13 KC16  
長野県諏訪市大和3丁目3番5号 セイコ KC22 KC30  
ーエプソン株式会社内